

COMBINATION PANEL BITS



The carbide tipped bit drills its own hole through the laminate surface into precut opening then cuts out and trims in one operation. Cutters are usually with single flute.

Product No.	Cutter Dia.	Cutting Length	APN
1/4" (6.4mm) Diameter x 1" (25mm) Long Shank			
12T1508	6.4mm 1/4"	19mm 3/4"	9416206170262
3/8" (9.5mm) Diameter x 1 3/8" (35mm) Long Shank			
12T1512	9.5mm 3/8"	25mm 1"	9416206170279
1/2" (12.7mm) Diameter x 1 3/8" (35mm) Long Shank			
12T1516	12.7mm 1/2"	25mm 1"	9416206170293

FULL SIZE SHAPE OF CUT

12T1508
12T1512, 12T1516

12T2622

LAMINATE TRIMMING



2 Flute combination 22° Bevel and flush trim cuts in one bit. Best results are achieved with roller guide attachments.

Product No.	Cutter Dia.	Cutting Length	Radius	APN
1/4" (6.4mm) Diameter x 1" (25mm) Long Shank				
12T2622	12mm 1/2"	12mm 1/2"	22°	9416206170323

SOLID CARBIDE PANEL (PILOT) BITS



The flush trim cutter makes a square cut, while the bevel trimmer makes a 7 1/2° bevel on the laminate. 1 5/8" (40mm) overall.

Product No.	Cutter Dia.	Cutting Length	Angle	APN
1/4" (6.4mm) Diameter x 1/4" (6mm) Long Cut				
12CPPF	6.4mm 1/4"	6.4mm 1/4"	Flush	9416206170354
12CPP7	6.4mm 1/4"	6.4mm 1/4"	7 1/2°	9416206170361

12CPP7
PILOT CUTTER
12CPPF
PILOT CUTTER

LAMINATE TRIMMER

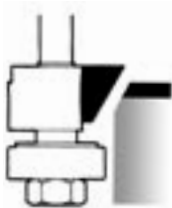


This 2 flute 22° Bevel bit is for small hand held trimmers fitted with a roller guide. A flat is on the shank for the clamp screw.

Product No.	Cutter Diam.	Overall Length	APN
1/4" (6.4mm) Diameter x 1/4" (6mm) Long Cut			
12TBD30	10mm 3/8"	25mm 1"	9416206170378

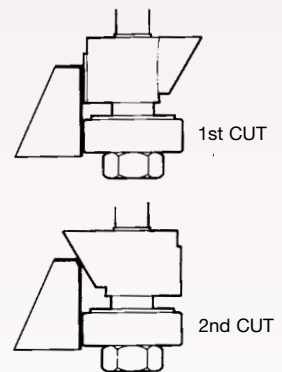
12TBD30

COMBINATION FLUSH AND BEVEL, TRIM BIT



This heavy duty combination flush trim and bevel cutter is excellent for the professional laminate fabricator. It is designed for 1 hp routers with turret stops. The B19 ball bearing guide removes the need of a fence. The cutter can be adjusted to cut flush and bevel in one operation. By raising and lowering the router head various cuts are possible.
(1) Flush (2) Bevel (3) Flush and Bevel

Product No.	Cutter Diam.	Cutting Length	APN
1/4" (6.4mm) Diameter x 1" (25mm) Long Shank			
12T3090B	26mm 1 1/32"	12mm 1/2"	9416206170392



LAMINATE TRIMMING SINGLE FLUTE



Solid Carbide combination straight and 22° bevel cutters for small hand held trimmers fitted with a roller guide. A flat is formed on the shank for the screw clamp.

Product No.	Cutter Diam.	Overall Length	APN
1/4" (6.4mm) Diameter x 1/2" (13mm) Long Shank			
12TBD22	10mm 3/8"	25mm 1"	9416206170408
1/4" (6.4mm) Diameter x 1" (25mm) Long Shank			
12TBDX22	16mm 5/8"	40mm 1 5/8"	9416206170415

12TBD22
12TBDX22

PLEASE NOTE: TO CUT NEVAMAR® HIGH PRESSURE DECORATIVE LAMINATES IT IS SUGGESTED THAT TRIMMING BITS OPERATE AT 12,000 REVOLUTIONS.